

TANKS BUILT LIKE TANKS



Storage Tank Catalog
2025 Tanks and Features



05.06.2025

Bench Tank 100 Gallon

Single Wall

ORDER # BSW100RD

Capacity: 100 Gallons

Dimensions:
24" x 24" x 46"

Weight: 200 Pounds

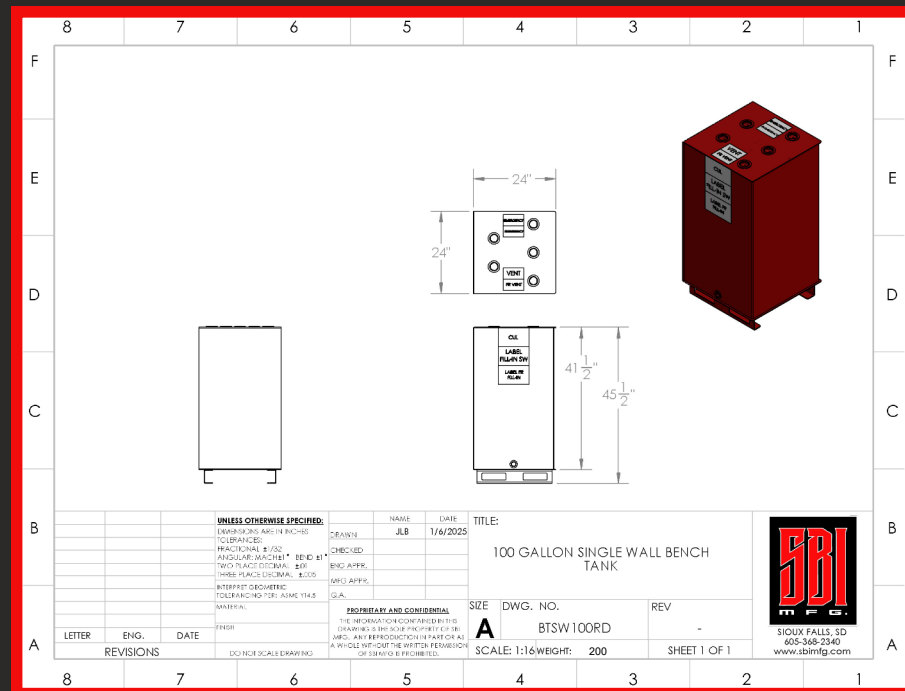
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW100RD

Capacity: 100 Gallons

Dimensions:
22" x 31" x 55"

Weight: 421 Pounds

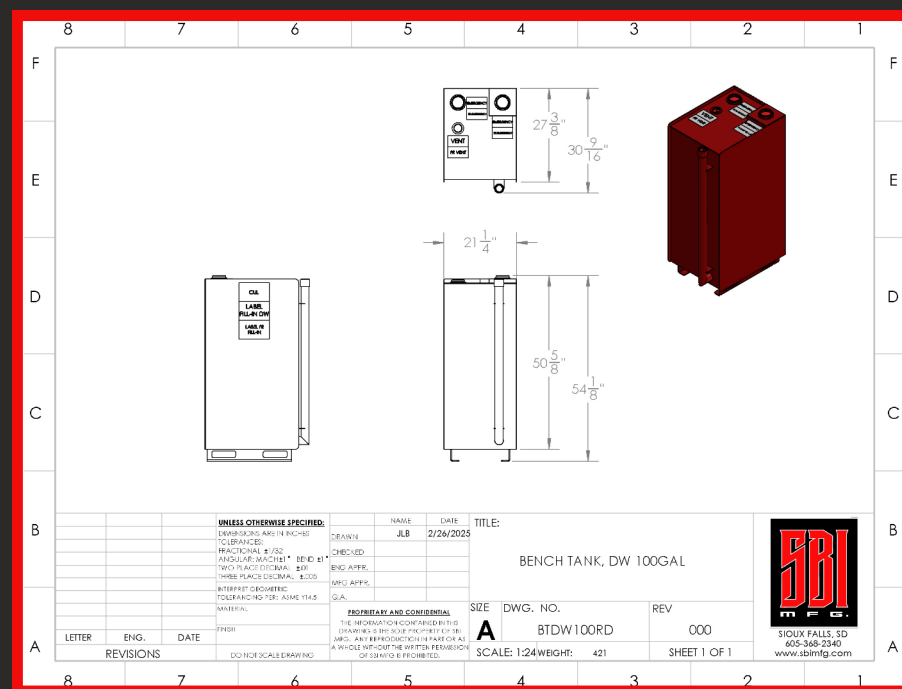
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 150 Gallon

Single Wall

ORDER # BSW150

Capacity: 150 Gallons

Dimensions:
25" x 30" x 52"

Weight: 270 Pounds

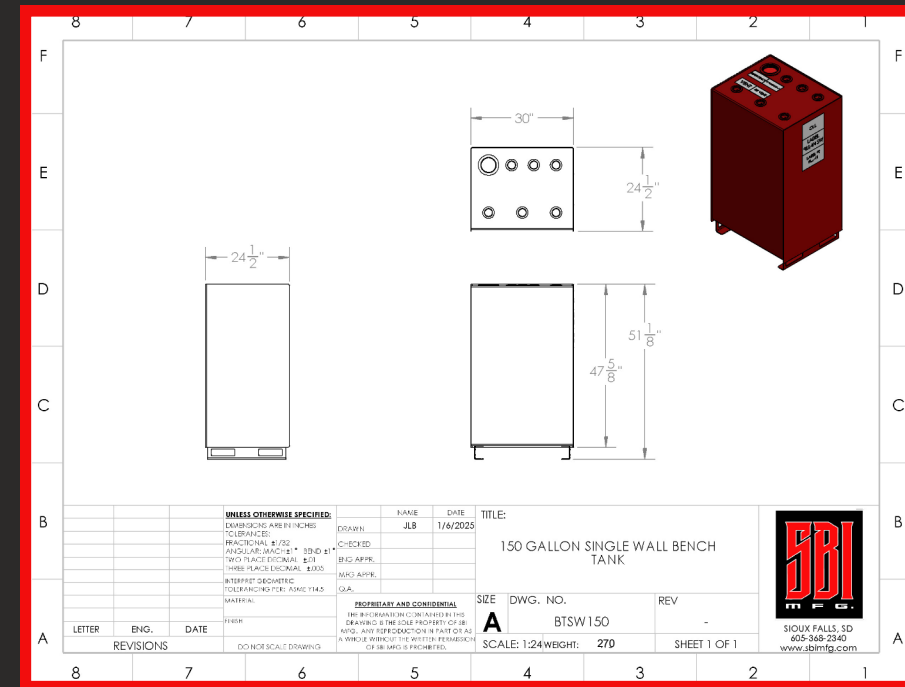
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW150RD

Capacity: 150 Gallons

Dimensions:
26" x 34" x 53"

Weight: 510 Pounds

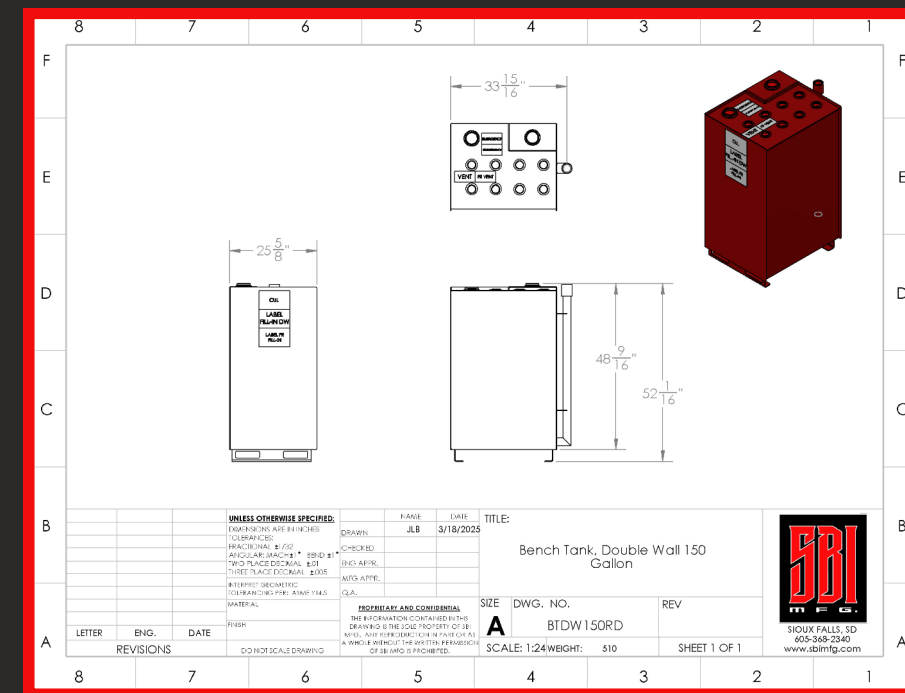
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 200 Gallon

Single Wall

ORDER # BTSW200RD

Capacity: 200 Gallons

Dimensions:
35" x 22" x 70"

Weight: 375 Pounds

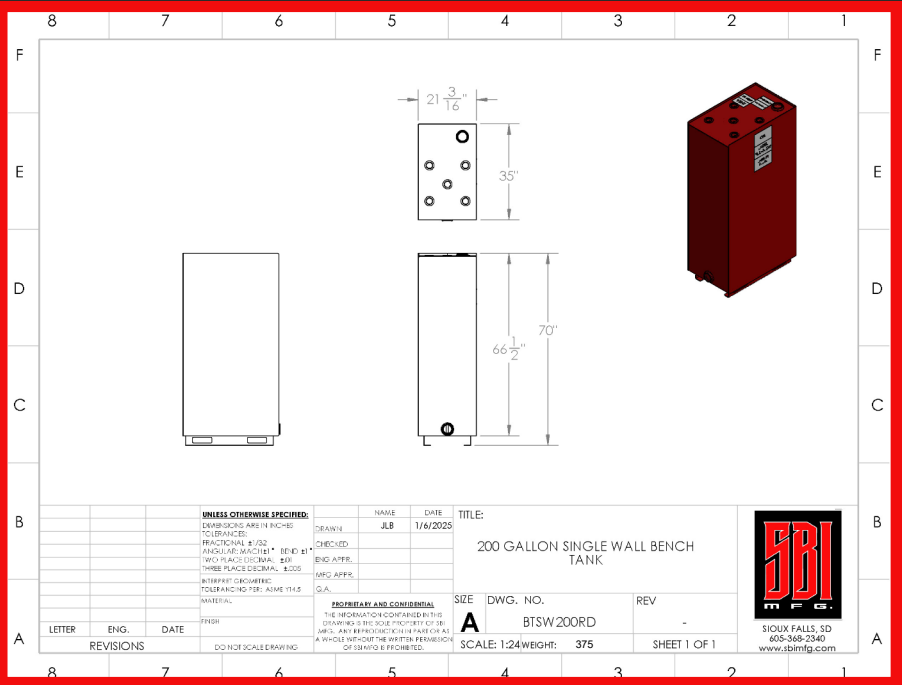
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW200RD

Capacity: 200 Gallons

Dimensions:
24" x 38" x 64"

Weight: 532 Pounds

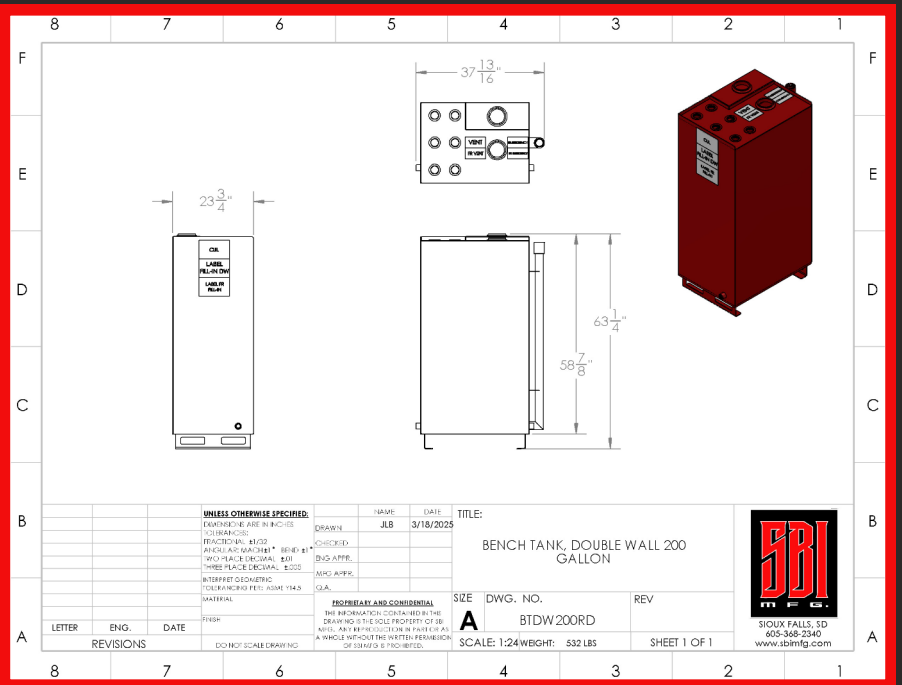
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 250 Gallon

Single Wall

ORDER # BTSW250

Capacity: 250 Gallons

Dimensions:
30" x 65" x 39"

Weight: 445 Pounds

UL and CUL Labels

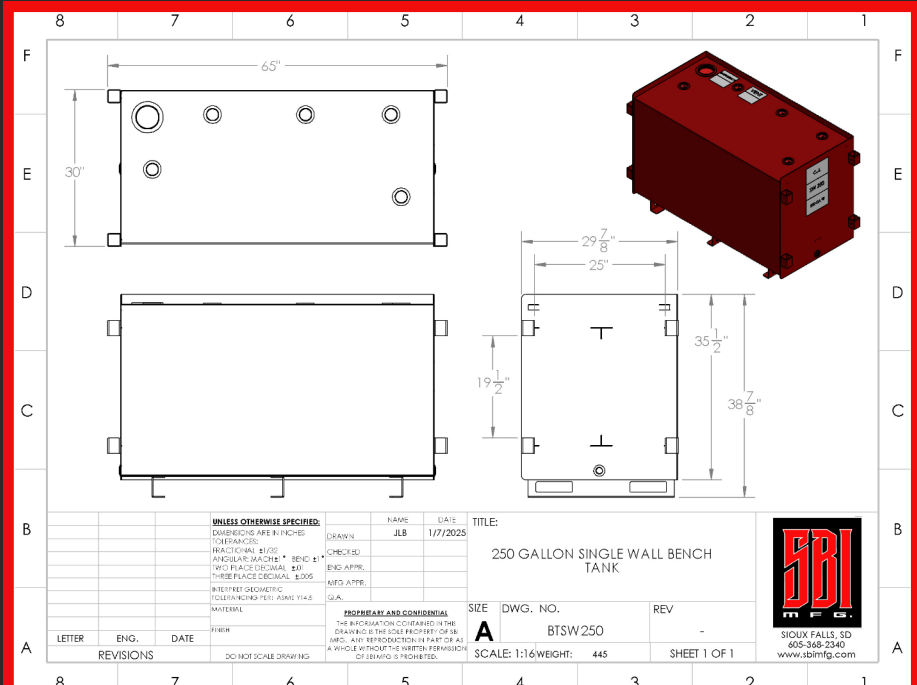
1" Drain Port

Vent and Emergency
Vent ports

Includes pockets for
optional furnace stand

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW250RD

Capacity: 250 Gallons

Dimensions:
31" x 67" x 42"

Weight: 756 Pounds

UL and CUL Labels

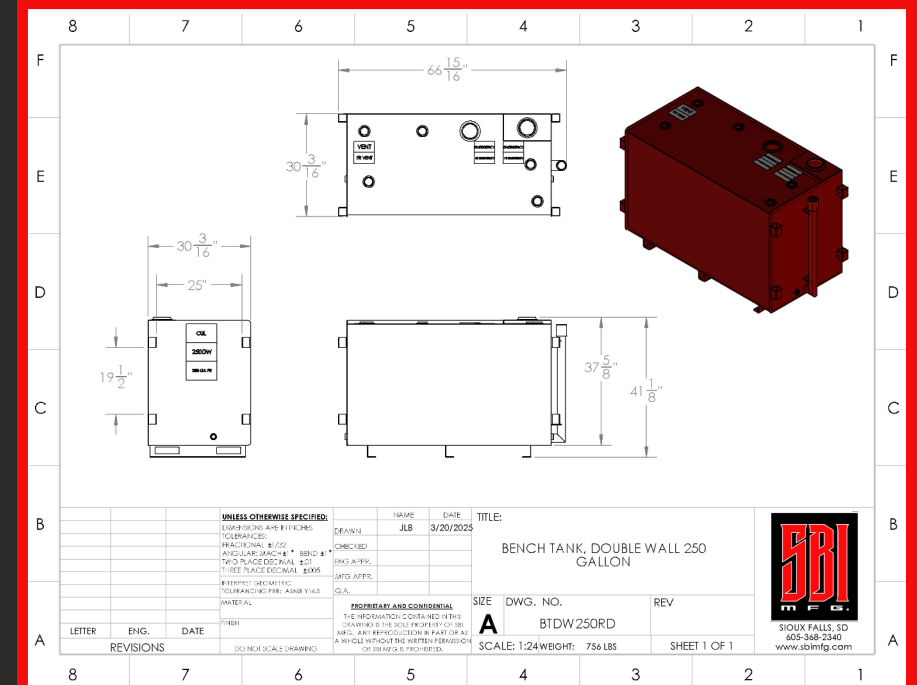
2" Leak Tube

Vent and Emergency
Vent ports

Includes pockets for
optional furnace stand

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 300 Gallon

Single Wall

ORDER # BTSW300RD

Capacity: 300 Gallons

Dimensions:
22" x 72" x 51"

Weight: 454 Pounds

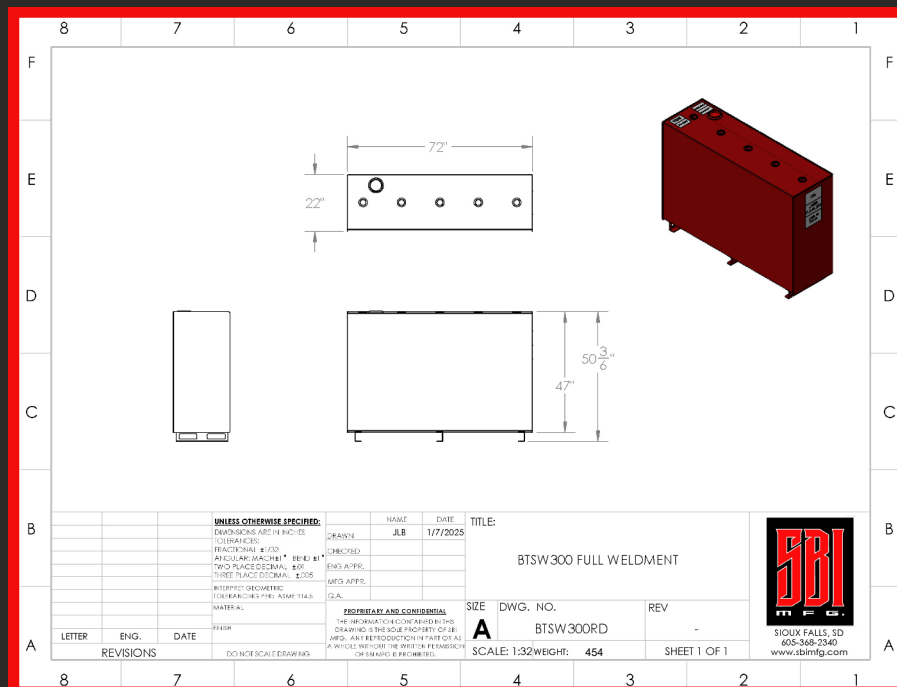
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW300RD

Capacity: 300 Gallons

Dimensions:
32" x 79" x 37"

Weight: 777 Pounds

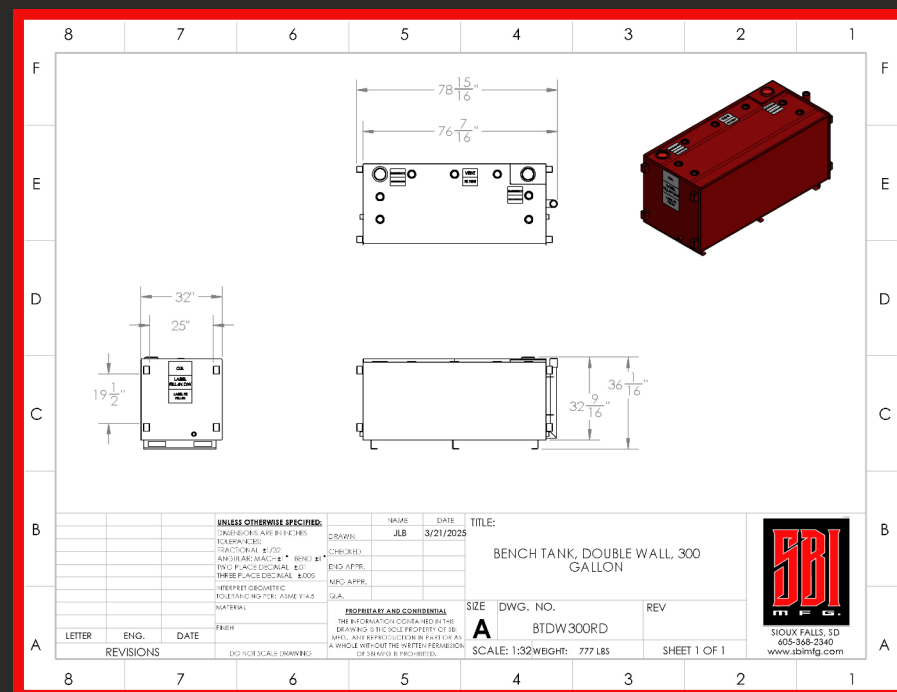
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 500 Gallon

Single Wall

ORDER # BTSW500RD

Capacity: 500 Gallons

Dimensions:
41" x 89" x 39"

Weight: 786 Pounds

UL and CUL Labels

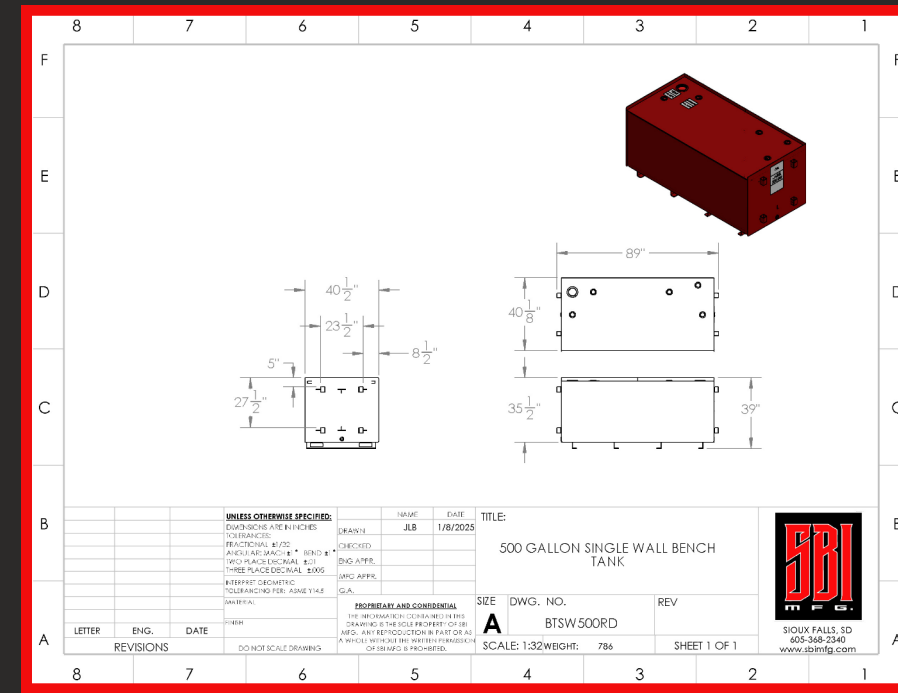
1" Drain Port

Vent and Emergency
Vent ports

Includes pockets for
optional furnace stand

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW500RD

Capacity: 500 Gallons

Dimensions:
44" x 91" x 40"

Weight: 1243 Pounds

UL and CUL Labels

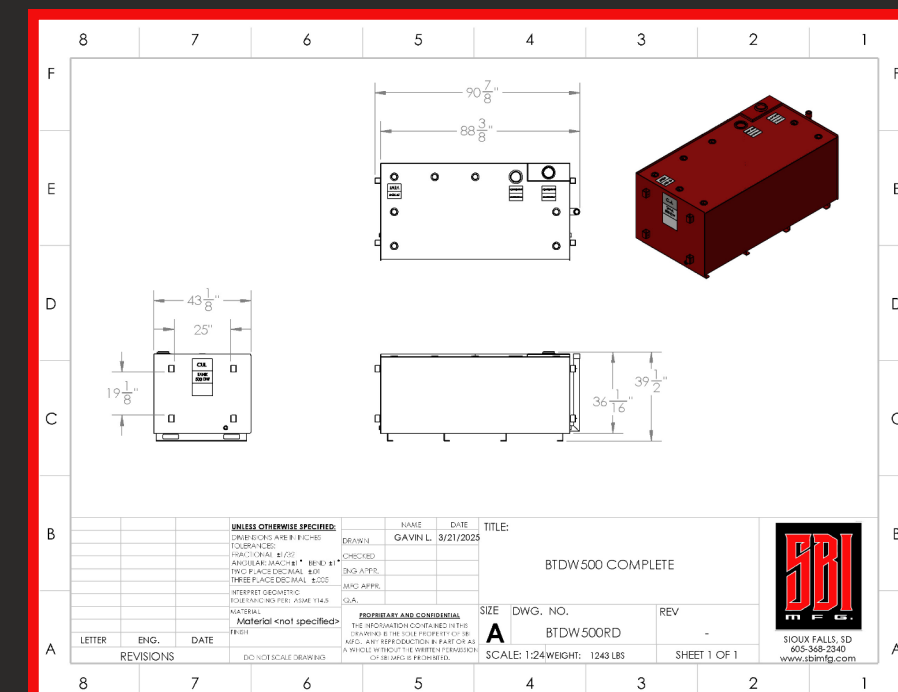
2" Leak Tube

Vent and Emergency
Vent ports

Includes pockets for
optional furnace stand

Tank supports with
multiple lifting points

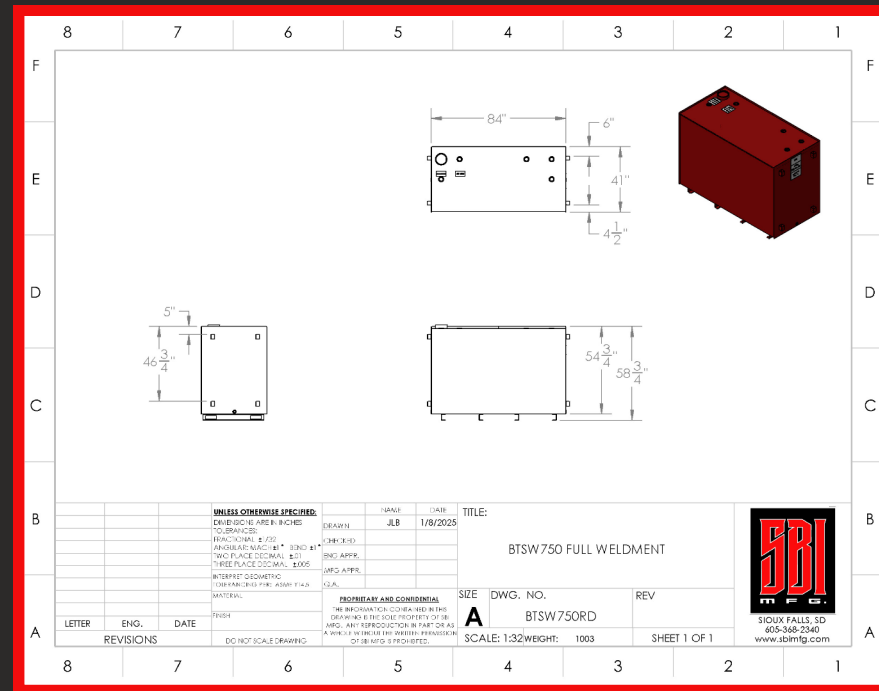
Standard Paint color
is red, with other
colors available upon
request.



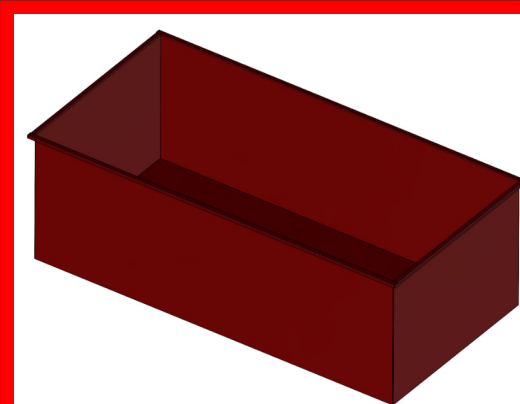
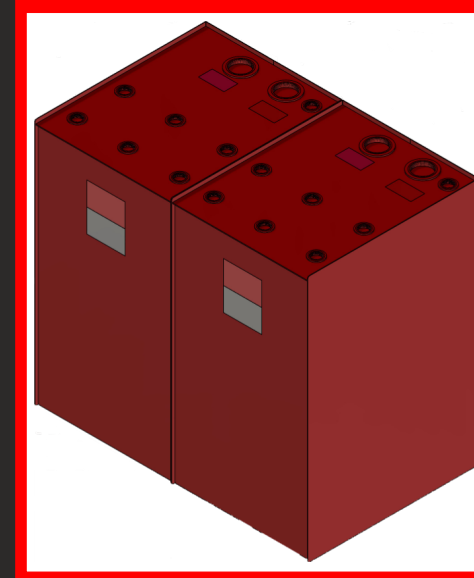
All weights and dimensions are approximate.

ORDER # BTBW750RD

Standard Paint color is red, with other colors available upon request.



While SBI Tanks are standard in SBI Red, we do offer the option to have the tank painted other colors. Most common colors for tanks are SBI red, Black, and occasionally white. Contact our sales department with your paint requirements.



All waste oil tanks have been tested and certified to the ULC-S601/UL142 and AWS D1.1 safety standards and approved for above ground storage of flammable liquids. A durable powder coating on all sides resists chipping, rust, and corrosion. Custom colors available.

Bench Tank 1000 Gallon

Single Wall

ORDER # BSW1000RD

Capacity:1000 Gallons

Dimensions:
41" x 89" x 77"

Weight: 1078 Pounds

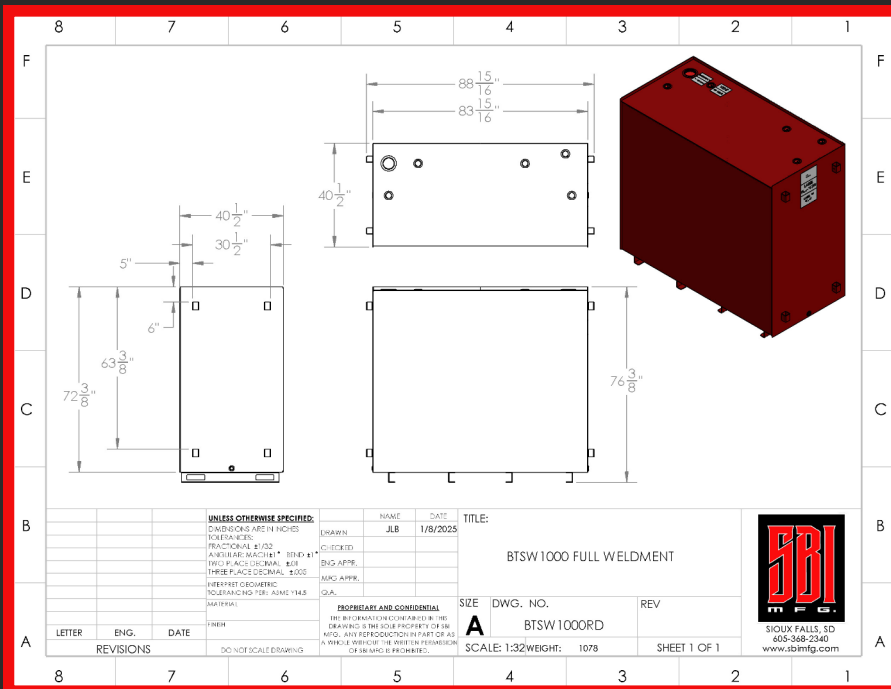
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW1000RD

Capacity:1000 Gallons

Dimensions:
34" x 125" x 67"

Weight: 1999 Pounds

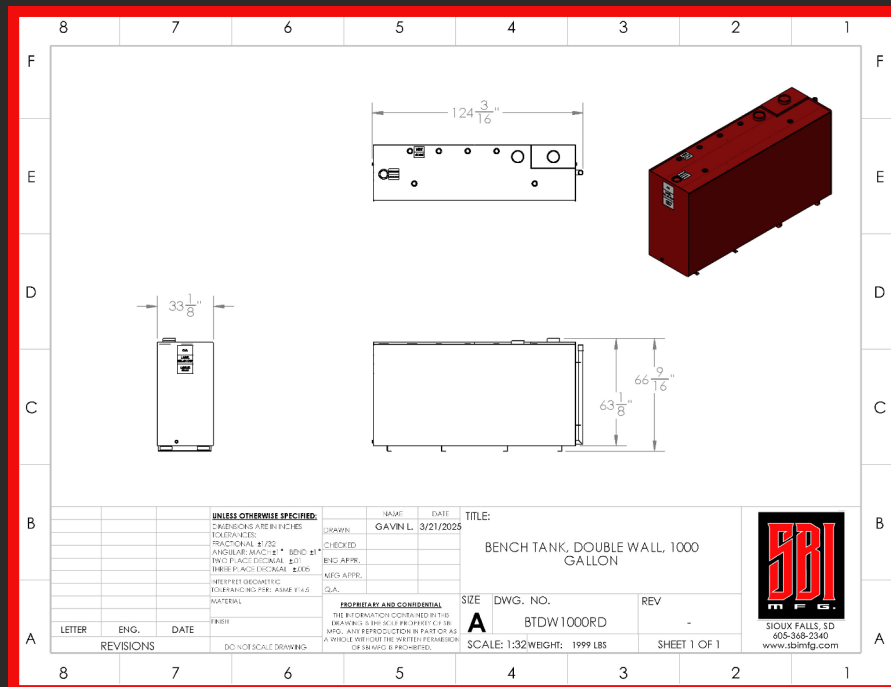
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 1500 Gallon

Double Wall

ORDER # BTDW1500RD

Capacity:1500 Gallons

Dimensions:
53" x 124" x 67"

Weight: 2788 Pounds

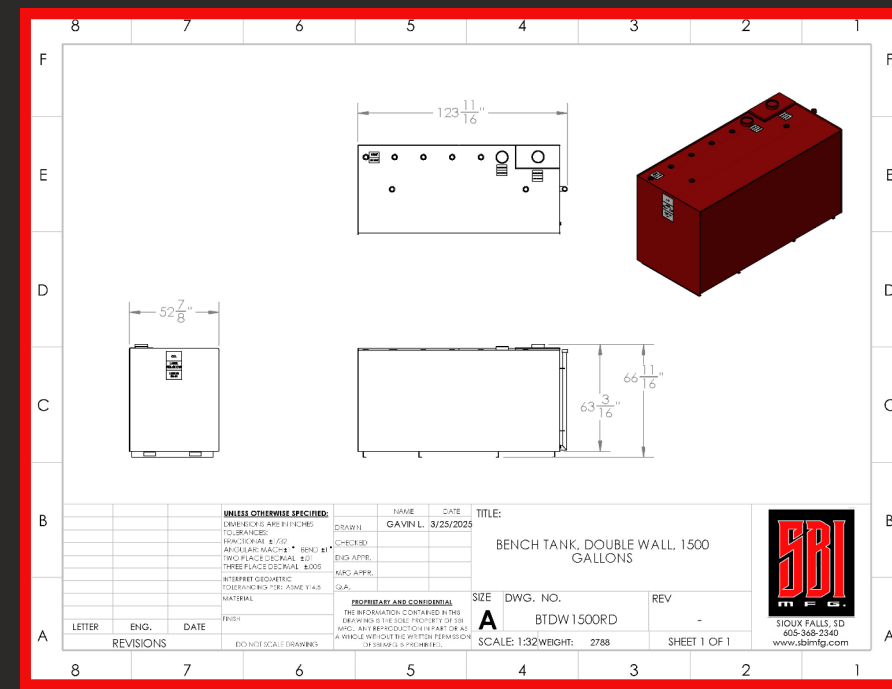
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

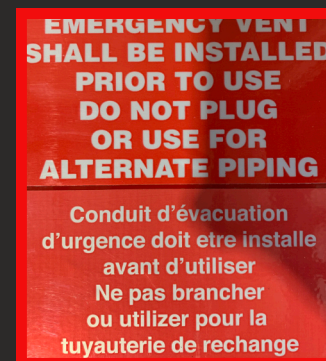
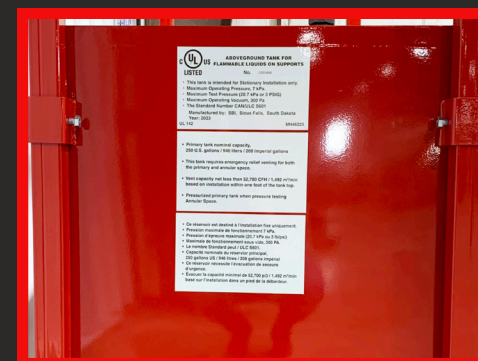
Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bonus Feature - UL/CUL Labels

All SBI Manufacturing tanks leave our facility with the required labels for UL and CUL compliance. We include labels for the vents and emergency vents as well. Current labels are in English and French, with other languages available upon request.



Bench Tank 2000 Gallon

Single Wall

ORDER # BSW2000RD

Capacity:2000 Gallons

Dimensions:
72" x 110" x 65"

Weight: 2462 Pounds

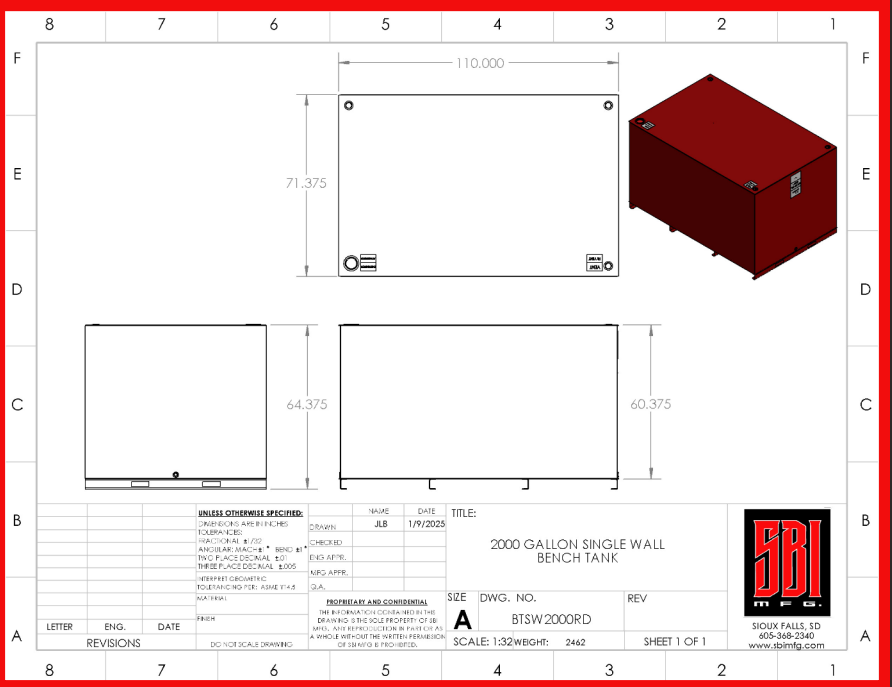
UL and CUL Labels

1" Drain Port

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



Double Wall

ORDER # BTDW2000RD

Capacity:2000 Gallons

Dimensions:
74" x 101" x 76"

Weight: 3349 Pounds

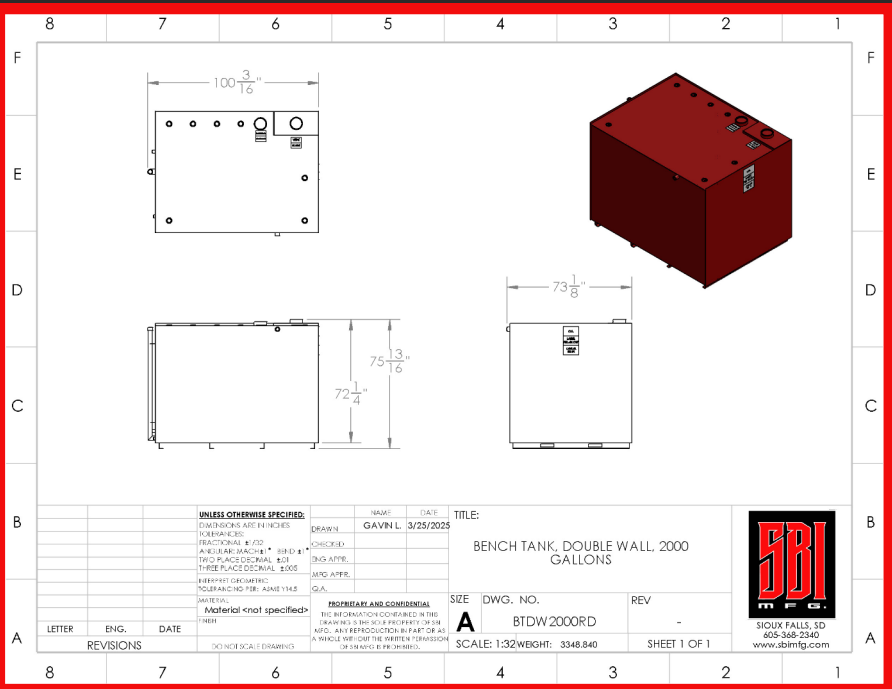
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bench Tank 2500 Gallon

Double Wall

ORDER # BTDW2500RD

Capacity:2500 Gallons

Dimensions:
73" x 124" x 76"

Weight: 3974 Pounds

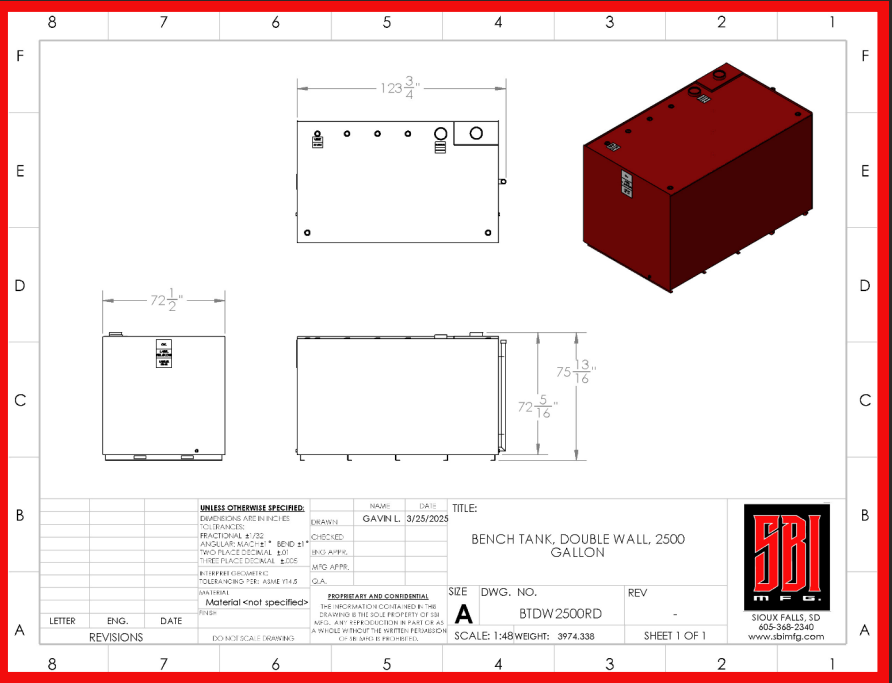
UL and CUL Labels

2" Leak Tube

Vent and Emergency
Vent ports

Tank supports with
multiple lifting points

Standard Paint color
is red, with other
colors available upon
request.



All weights and dimensions are approximate.

Bonus Feature - Tank Supports

SBI Manufacturing tanks are all designed to be supported with our tank supports. These supports allow for the tank to be equally supported under the tank and allow for the ease of moving the tank into place. They have strategically designed pockets that allow the tank to be lifted from either side, front, or back of the tank.



Tank Accessories



Tank Accessories

Furnace Support

The Furnace Support Kit is designed to be adjustable to the size of furnace being installed on the stand. The kit includes the support brackets and clips, along with hardware and is packaged together in a box.



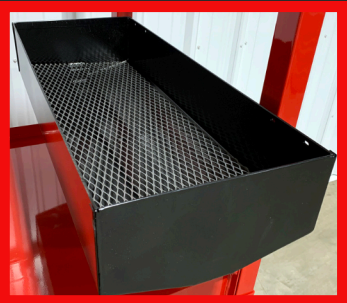
Small Filter Drain Pan

The Small Filter Drain Pan kit is designed to hold the filters and large particles from passenger vehicles with a screen mesh in the bottom to eliminate these passing into the tank. The kit includes the small drain pan, along with fittings to mount on top of the tank and a shut off valve. Standard color is black. Other colors available upon request.



Large Filter Drain

The Large Filter Drain Pan kit is designed to hold the filters and large particles from commercial vehicles with a screen mesh in the bottom to eliminate these passing into the tank. The kit includes the large drain pan, along with fittings to mount on top of the tank and a shut off valve. Standard color is black. Other colors available upon request.



Tank Accessories

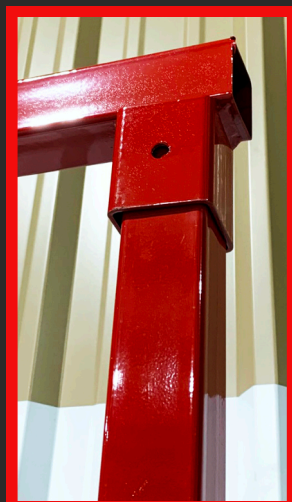
Pump Mount

The Pump Mount bracket is designed to mount to the tanks stand. This bracket comes with self tapping screws to locate the bracket on the stand at time of installation. It includes preset holes for the pump to mount to. A narrow version of this bracket is available upon request. Standard color is black. Other colors available upon request.



Tank Stand

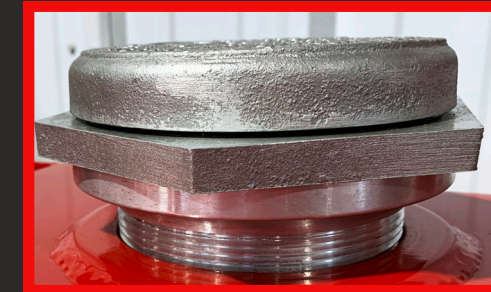
The Tank Stand is designed to mount to the side of the tank with steel pockets welded to the side of the tank. The base of the stand will rest on the bottom surface the tank is sitting on. The pockets will have hardware to secure the stand in place. The stand is designed to hold the furnace above the tank, with adjustable furnace supports and to mount the pump mount bracket along the side of the tank. The stand kit comes with hardware to secure to the tank pockets and to secure the top part of the stand to the upright legs. Standard color is red. Other colors available upon request.



Tank Accessories

Emergency Vents

SBI manufacturing offers High Flow Aluminum Emergency Vents from 2" to 8" in size. These vents are available for purchase with the tank, or sold separately.



Mushroom Vents

SBI manufacturing offers female Mushroom Vents galvanized with screen, 2" in size. These vents are available for purchase with the tank, or sold separately.



Level & Leak Gauges

SBI manufacturing offers a range of level and leak gauges. The gauges are determined by the depth of tank and fit in a 2" NPT port. These gauges are available for purchase with the tank, or sold separately.



SBI Manufacturing Warranty

SBI Limited Warranty.

Tanks, specifically UL142, single wall and double wall are warranted by SBI to be free from defects in manufacturing, workmanship, and materials. SBI will repair or replace, at its sole discretion F.O.B factory, within a period of one year after date of shipment, any item of our manufacture. All other items shall be warranted by their respective manufacturers. Liability here under is limited, as stated above, and does not include labor, installation costs, indirect or consequential damages of any kind. Tanks must be returned to the factory and if found to be defective upon examination, will be repaired, replaced or credit will be issued at our option.

Our Mission Statement:

To manufacture and deliver high quality metal products to our customers on time.

Our Core Values:

Safety • Honesty • Integrity • Teamwork

SBI Manufacturing

Contact us

Sales@sbimfg.com

605-368-2340

47061 Phillip Street, Sioux Falls, SD 57108

www.sbimfg.com