

SPROCKET SHAFT BEARING TOOLS



TOOL DRIVER SPACER

Use with driver tools No.33071-73, No.94547-80A, No.33416-80, and 2232. The effectiveness of any bearing race remover tool is dependent on the ability to grip the race. This spacer applies outward force on the bearing race tool to grip better, allowing easier removal of race. *For more details see No.2388-IS instructions.*

No.2388 - Use on all bearing race tools.



SPROCKET SHAFT BEARING RACE TOOL

Use to remove and install Timken® bearing race from motor case. Use with Handle No. 33416-80 below. *For more details see No.94547-IS instructions.*

No.94547-80A - Use on all Big Twin 1969-2002. (**NOTE:** Includes Twin Cam and aftermarket motors.)



SPROCKET SHAFT BEARING RACE TOOL

Use to remove and install Timken® bearing race from motor case. Use with Handle No.33416-80 below. *Instruction Sheet No.94547-IS. For more details see No.94547-IS instructions.*

No.94547-80B - Use on all Sportster® 1977-2003.
Use on Buell® 1987-2003.

JIMS No.2256-1 DRIVER NOT INCLUDED



SPROCKET SHAFT SEAL INSTALLER

Use this kit to install the sprocket shaft seal H-D® No.35151-74A to the proper depth, and also for holding the seal perfectly square, for a no leak fit. Driver handle sold separately, order handle No.2256-1 (See below).

No.2324 - Use on all Sportster® Late 1976-2003 & Buell® 1987-02.



DRIVER HANDLE

No.2256-1 - Use with seal driver No.2324. *For more details see No.2324-IS instructions.*



RACE & BEARING INSTALL TOOL HANDLE

For more details see No.34416-IS instructions.

No.33416-80 - Use with No's. 33071-73, 34810-84, 94547-80A & B, 97272-60, 2232, and 97273-60. Approximately 12" long.

PARTS AVAILABLE SEPARATELY

NO.	QTY.	DESCRIPTION	PART NO.
1	1	O-RING	2310
2	1	INSTRUCTION SHEET	33416-IS

FRONT FORK, NECK & SEAT TOOLS



FORK LEG AND TUBE HOLDER TOOL

Use this tool to hold fork legs and tubes for easy hands free servicing or rebuilding. Mounts in a vise to hold the fork firmly during repair without causing damage to the fork assembly. Will not scratch finishes. *For more details see No.2251-IS instructions.*

No.2251 - Use on smaller 28mm or larger fork tubes with a maximum 2" (50mm) diameter.



STEERING HEAD BEARING RACE INSTALLER

Use to install steering head races, stock and custom, as well as install cups in the frame. This tool pulls the races and cups in, straight and true, without any dam-

age. *For more details see No.1725-IS instructions.*

No.1725 - Use to install cups and races on all models, including V-Rod®.

No.5515 - Use on all 2014 to present FLH models, including Tri Glide® Trikes



FORK TUBE SPRING RETAINER REMOVER/INSTALLER TOOL

This tool has two pins that will locate inside the top of the fork tube on the spring retainer screw. You will then be able to remove or install this retainer to service the fork assembly on early drum brake fork model Sportsters and Superglides.



No.1170 - Use on 1952 - 1972 Sportsters, and 1970 - 1972 Superglide.

SOFTAIL® CASTLENUT SOCKET FOR INVERTED FORKS

The new Softail® inverted forks utilize a unique inner fork nut(Castlenut) to secure and compress the fork spring. This one piece solid steel socket is designed to help the technician by securing the socket to the joint rod prior to final assembly.



No.5831 - For 2017 - present Softails® with inverted forks.

STEERING HEAD BEARING RACE REMOVER TOOL

Use to remove and install steering head bearing race. Use with JIMS® spacer No.2388 and JIMS® Tool Handle No.33416-80 below. *For more details see No.2232-IS instructions.*



No.2232 - Use on all Big Twin 1949-present. (**NOTE:** Includes aftermarket frames.) Use on Sportster® 1978-present. Use on Buell® 1987-02. Use on V-Rod® 2002-present.



RACE & BEARING INSTALL TOOL HANDLE

Use with No's. 2232 above, 33071-73, 34810-84, 94547-80A & B, 97272-60, 788, and 97273-60. Approximately 12" long. *For more details see No.33416-IS instructions.*

No.33416-80

FORK OIL LEVEL GAUGE

This tool is designed to accurately fill the front fork tubes with fork oil.

The tool has a convenient lettered scale on the pump plunger and steel oil level tube for precise measurements when servicing. Consult your service manual for the proper weight oil and the amount to fill each tube.

No.920 - Use on hydraulic front forks.

