

Classic® No. 4 400 Amp MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
 Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. 64J-60 (Stock No. 1640-1106) on all guns up to 15 ft (4.6 m)
- Part No. 64J-45 (Stock No. 1640-1105) on all guns over 15 ft (4.6 m)
- Conduit Liner – 44 Series

Tweco® Style Rear Connector

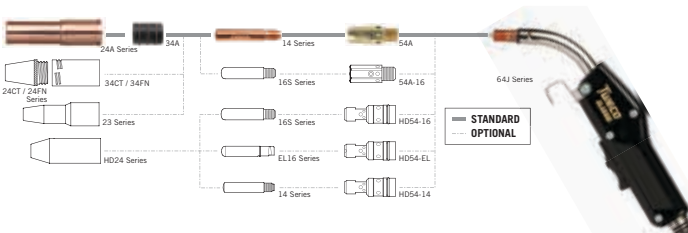
Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	410-3545	1040-1101
	12 ft (3.6 m)	412-3545	1040-1102
	15 ft (4.6 m)	415-3545	1040-1103
	15 ft (4.6 m)	DS415-3545	1040-1503
	20 ft (6.1 m)	420-3545	1040-1104
	25 ft (7.6 m)	425-3545	1040-1105
Up To .045" (1.2 mm)	10 ft (3 m)	410-116	1040-1111
	12 ft (3.6 m)	412-116	1040-1112
	15 ft (4.6 m)	415-116	1040-1113
	20 ft (6.1 m)	420-116	1040-1114
	25 ft (7.6 m)	425-116	1040-1115
1/16" (1.6 mm)	15 ft (4.6 m)	DS420-116	1040-1514
5/64" (2.0 mm)	15 ft (4.6 m)	415-564	1040-1123

Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	X412-3545	1040-1602
	15 ft (4.6 m)	X415-3545	1040-1603
	25 ft (7.6 m)	X425-3545	1040-1605
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	X415-116	1040-1613

Suffix "K4" = Knucklehead Conductor Tube – Part No. 64SFLX4-80 (Stock No. 1640-1113);
 Prefix "DS" = Dual Schedule



Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	L410-3545	1040-1140
	12 ft (3.6 m)	L412-3545	1040-1143
	15 ft (4.6 m)	L415-3545	1040-1146
	15 ft (4.6 m)	L415-3545K4	1040-1689
Up To 1/16" (1.6 mm)	10 ft (3 m)	L410-116	1040-1141
	12 ft (3.6 m)	L412-116	1040-1144
	15 ft (4.6 m)	L415-116	1040-1147

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M410-3545	1040-1130
	12 ft (3.6 m)	M412-3545	1040-1133
	15 ft (4.6 m)	M415-3545	1040-1136
	15 ft (4.6 m)	M415-3545K4	1040-1688
	20 ft (6.1 m)	M420-3545	1040-1126
Up To .045" (1.2 mm)	25 ft (7.6 m)	M425-3545	1040-1129
	10 ft (3 m)	M410-116	1040-1131
	12 ft (3.6 m)	M412-116	1040-1134
	15 ft (4.6 m)	M415-116	1040-1137
	20 ft (6.1 m)	M420-116	1040-1127
5/64" (2.0 mm)	25 ft (7.6 m)	M425-116	1040-1128
	15 ft (4.6 m)	M415-564	1040-1138

Flexible Knucklehead™

Amp/Model	Bend Angle	Stand Cons.	Long Reach	Part No.	Stock No.
No.4	60°	■		64SFLX3-60	1640-1113
	60°	■	■	64SFLX3-60LR	1640-1121
	80°	■	■	64SFLX4-80LR	1640-1122

Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO ₂ Carbon Dioxide	Up To 5/16" (2.0 mm)	Air	Heavy Duty Fabrication



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