

3M Standard Class Abrasives

	5" X 7/8" 3M™ Green Corps™ Fibre Discs 20/Box 5 Boxes/Case	7" X 3/4" 3M™ Green Corps™ Fibre Discs 20/Box 5 Boxes/Case	9 1/8" X 7/8" 3M™ Green Corps™ Fibre Discs 20/Box 5 Boxes/Case	2" 3M™ Green Corps™ Roloc™ Discs 25/Box 10 Boxes/Case	3" 3M™ Green Corps™ Roloc™ Discs 25/Box 10 Boxes/Case	5" 3M™ Green Corps™ Stikit™ Production™ Discs, E Wt. 100/Box 5 Boxes/Case	5" 3M™ Green Corps™ Stikit™ Production™ Discs, E Wt. Dust-Free 100/Box 5 Boxes/Case	
100								
80								
60								
50	01913	01921	01927	01396	01406			
40						01545	01665	
36	01914	01922	01928	01397	01407	01546		
24	01915	01923	01929	01398	01408			
16	01916	01924	01930					

Size based on page on page on page	8" 3M™ Green Corps™ Stikit™ Production™ Discs, E Wt. Dust-Free 50/Box 5 Boxes/Case	2 1/4" X 16 1/2" 3M™ Green Corps™ Hookit™ Regalite™ Sheets, E Wt. 50/Box 5 Boxes/Case	2 1/4" X 16" 3M™ Green Corps™ Hookit™ Regalite™ Sheets, E Wt. Dust-Free 50/Box 5 Boxes/Case	2 1/4" X 16 1/2" 3M™ Green Corps™ Stikit™ Production™ Sheets, E Wt. 100/Box 5 Boxes/Case	2 1/4" X 16" 3M™ Green Corps™ Stikit™ Production™ Sheets, E Wt. Dust-Free 100/Box 5 Boxes/Case	2 1/4" X 17 1/2" 3M™ Green Corps™ Production™ Resin Paper Sheets, E Wt. 100/Box 5 Boxes/Case	3 1/2" X 9" 3M™ Green Corps™ Production™ Resin Paper Sheets, E Wt. 100/Box 10 Boxes/Case	
	100		00538					
80	01569*, 01579*	00539	00639	02230*	02260*	02220*	02225*	
60		00540						
50								
40	01660, 01670	00542	00642	02231	02261	02221	02226	
36	01661	00543		02232	02262	02222	02227	
24								
16								

*3M™ Fre-Cut™ Disc,
D Wt.

*3M™ Fre-Cut™ Sheet,
D Wt.

*3M™ Fre-Cut™ Sheet,
D Wt.

*3M™ Fre-Cut™ Sheet,
D Wt.

*3M™ Fre-Cut™ Sheet,
D Wt.

3M Standard Class Abrasives

3M™ Green Corps™ Cut-Off/Reinforced Weld Grinding Wheels

- Used for cutting auto body sheet metal, frame rails, clamps and rusted bolts.
- Weld grinding wheel ideal for cutting spot welds and grinding in hard-to-reach places.
- For use on utility type cut-off tools.

**NOTE: Read all warnings supplied with wheels.
DO NOT use on tool without guards.**



Part Number	Size	Wheels Per Pack	Packs Per Case
051131-01989	3" x 1/32" x 3/8"	5	10
051131-01990	3" x 1/16" x 3/8"	5	10
051131-01991	3" x 3/16" x 3/8"	5	10

3M™ Green Corps™ Fibre Discs

- All-purpose grinding discs for door skinning, grinding MIG welds or any kind of metal grinding.
- High-performance grinding discs.
- Long-lasting and fast-cutting.
- See pages 43 and 54 for proper backup pad selection.



Part Number	Grade	For Use with Disc/ Backup Pad	Discs Per Box	Boxes Per Case
5" x 7/8"				
051131-01913	50	PN05637	20	5
051131-01914	36	PN05637	20	5
051144-01915	24	PN05637	20	5
051131-01916	16	PN05637	20	5
7" x 7/8"				
051131-01921	50	PN05634	20	5
051131-01922	36	PN05634	20	5
051144-01923	24	PN05634	20	5
051131-01924	16	PN05634	20	5
9-1/8" x 7/8"				
051131-01927	50	—	20	5
051131-01928	36	—	20	5
051144-01929	24	—	20	5
051131-01930	16	—	20	5

3M™ Green Corps™ Roloc™ Discs

- The versatility of 3M™ Roloc™ product with the quality of Green Corps™ product.
- Handy, quick change tool for disc grinding which fits any standard 1/4" drill or air tool.
- Quick 1/2 turn on, 1/2 turn off speeds disc changing and cuts down time.
- The grit of any disc can be determined by the color of the plastic holding button:
 - Grade 50 – Green
 - Grade 36 – Brown
 - Grade 24 – Black
- See pages 43 and 54 for proper backup pad selection.



Part Number	Grade	Discs Per Box	Boxes Per Case
2" Diameter			
051131-01396	50YF	25	10
051131-01397	36YF	25	10
051131-01398	24YF	25	10
3" Diameter			
051131-01406	50YF	25	10
051131-01407	36YF	25	10
051131-01408	24YF	25	10